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# **Charles F. Hurley Building Case Study**

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Bureau of State Office Buildings**

# Hurley Building

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- Built in 1971
- Poured concrete construction
- Department of Employment and Training & Group Insurance Commission
- 6 floors office plus 2 level parking garage
- 340,000 square feet office, 15,000 square feet computer

# **Hurley Building**

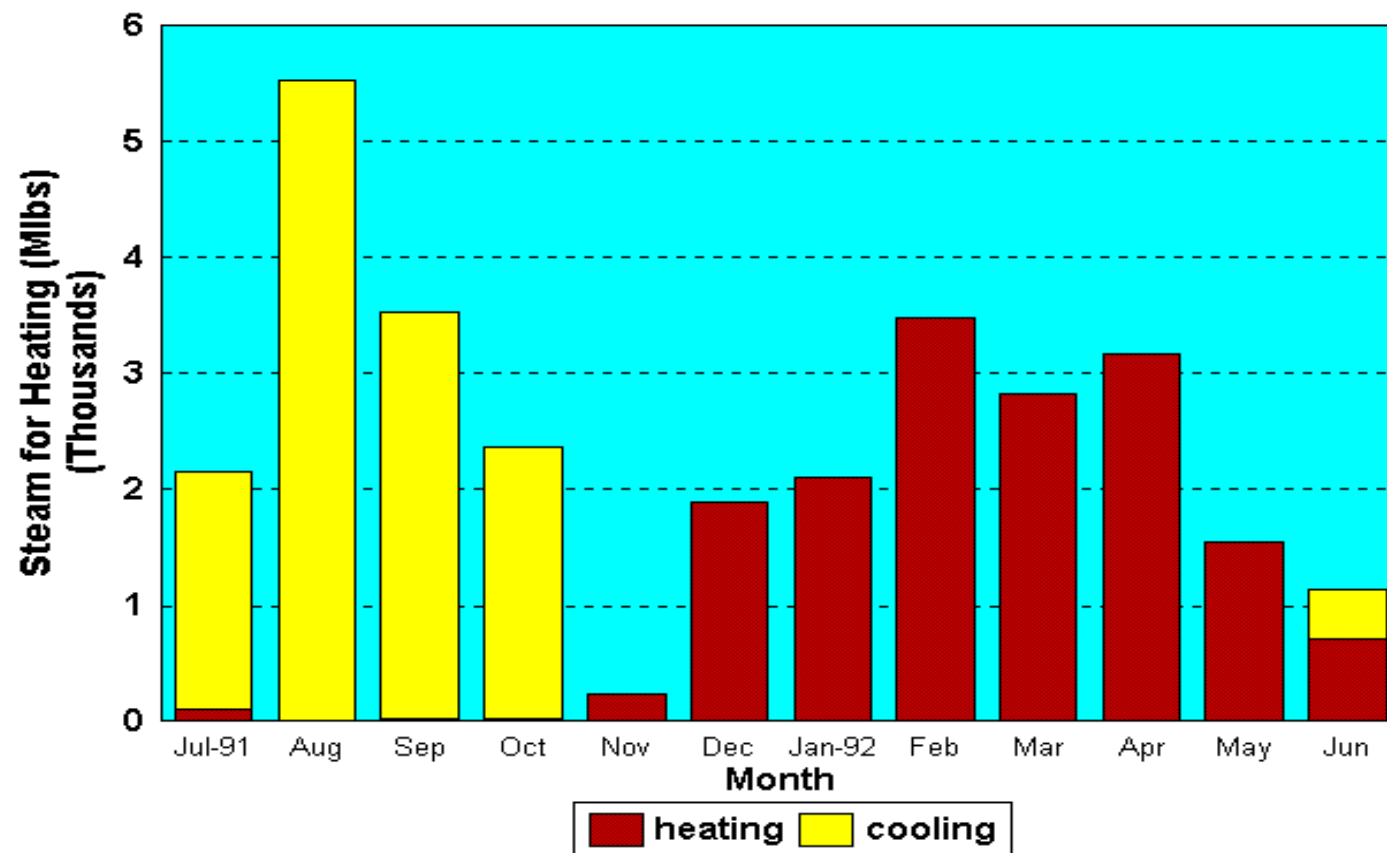
## **Original HVAC Equipment**

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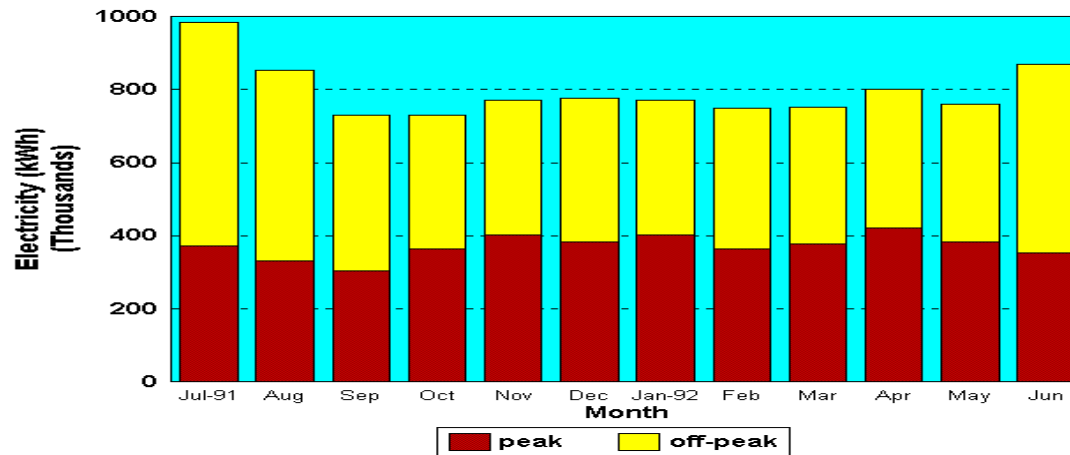
- **Steam absorption cooling plant generating chilled water for cooling**
- **Raw steam for building heating**
- **Electric powered DX units to cool the computer room, containing CFCs**
- **Steam powered water heater**
- **Pneumatic controls with minimum automation**

# Hurley Building

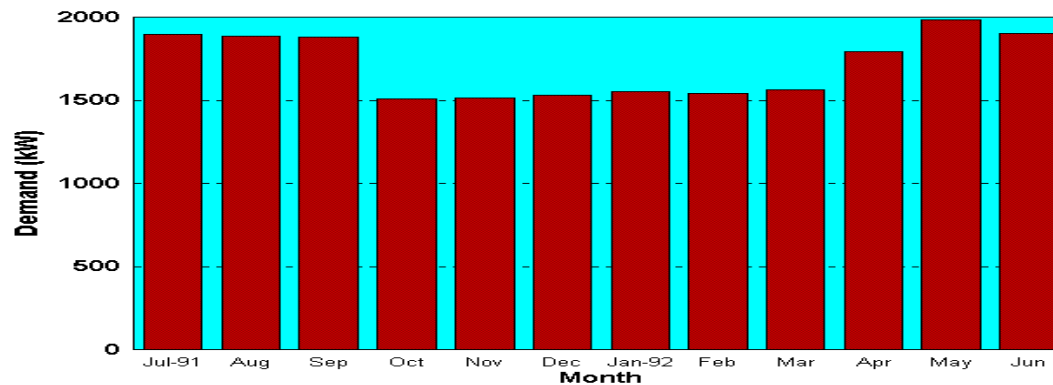
## Heating and Cooling Steam Use



# Hurley Building Electricity Use



- Monthly electricity consumption 1991-92



- Monthly electricity demand 1991-92

# **Hurley Building Project Scenario**

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- **Catastrophic failure of absorption cooling plant in 1992**
- **Rising cost of steam/water, ~20% increase from 1989 to 1992**
- **Expensive maintenance contract for systems**
- **Computer room cooling units at end of life**

# **Hurley Building Project Challenges**

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- **Need to restore cooling capabilities before the summer of 1993**
  - office space cooling
  - computer room cooling
- **Fuel switch**
  - from steam to natural gas or electricity
  - must also replace heating and hot water systems
- **Space, weight and routing constraints of 6th floor mechanical room**

# **Hurley Building System Solution**

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- **Gas fired chiller/heaters installed**
- **Computer room cooling tied into chiller/heater**
- **Domestic hot water fueled with natural gas**
- **Energy Management System installed**
- **Lighting improvements coincident with project**
- **New maintenance contract**



# Hurley Building

## Chiller/Heater

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- Chiller/heaters installed for main cooling and heating
  - 2 York 600 ton absorption chiller/heaters
  - natural gas fired
  - require hydronic coils to allow air handling units to use hot water instead of steam

# **Hurley Building**

## **Other HVAC Systems Changes**

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- **Water heating**
  - kitchen and lavatory hot water supply
  - converted from steam to natural gas fueled
- **Computer room cooling**
  - single DX chiller used for wintertime cooling
  - tied to chiller/heater to meet summer loads

## **Hurley Building Lighting Improvements**

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- **Lighting improvements made in 1992**
  - new reflectors, lamps and ballasts
  - light levels maintained or improved
- **Funded by Boston Edison Company**
- **Implemented in Hurley building and 3 other buildings coincidentally with HVAC project**
- **Savings for all 4 buildings**
  - 4.86 million kWh peak, 1.82 million kWh off-peak
  - 1.7 MW demand reduction
  - \$580,000 annually

# **Hurley Building**

## **New Maintenance Contract**

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- **Renegotiated scope of maintenance contract**
  - replaced failing absorption chiller
  - replaced computer room DX units with chilled water coils and one electric chiller
  - eliminated most pneumatic controls
- **Additional maintenance contract for new absorption chiller/heaters**
- **Total maintenance costs reduced by at least \$126K annually**

# Hurley Building Integrated Energy Program

	Purchase & Installation Cost	Monetary Savings in First Year(\$)				Gas Cost (\$)	Total Savings (\$)	Payback period (years)
		Steam Savings	Steam Condensate Savings	Electric Savings	Maint. Savings			
New Chiller/Heaters	987,000	304,221	12,449	---	---	170,491	146,179	6.8
Computer Room Cooling	318,000	---	---	39,520	---	21,528	17,992	17.7
Domestic Water Heater	37,000	3,588	147	---	---	1768	1,967	18.8
EMS System & Hydronic Coils	317,000	28,315	---	1,063	---	---	29,378	10.8
Lighting Improvements	---	---	---	100,000	---	---	100,000	0.0
New Maintenance Contract	---	---	---	---	140,000	---	140,000	0.0
<b>Total</b>	<b>1,659,000</b>	<b>336,124</b>	<b>12,596</b>	<b>140,583</b>	<b>140,000</b>	<b>193,787</b>	<b>435,516</b>	<b>3.8</b>

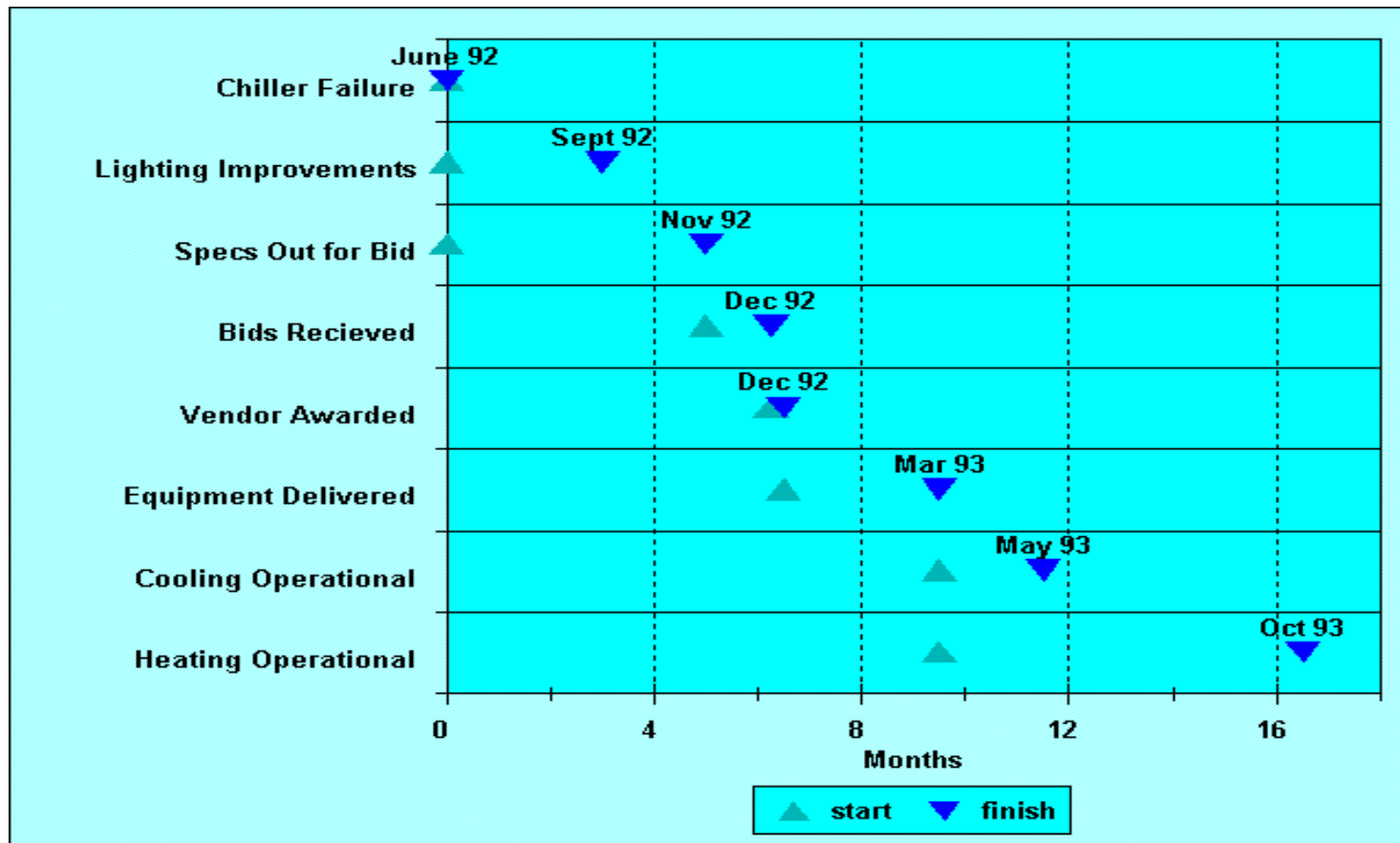
- **Lighting improvements and new maintenance contract help pay for HVAC system changes**

## **Hurley Building Financing Structure**

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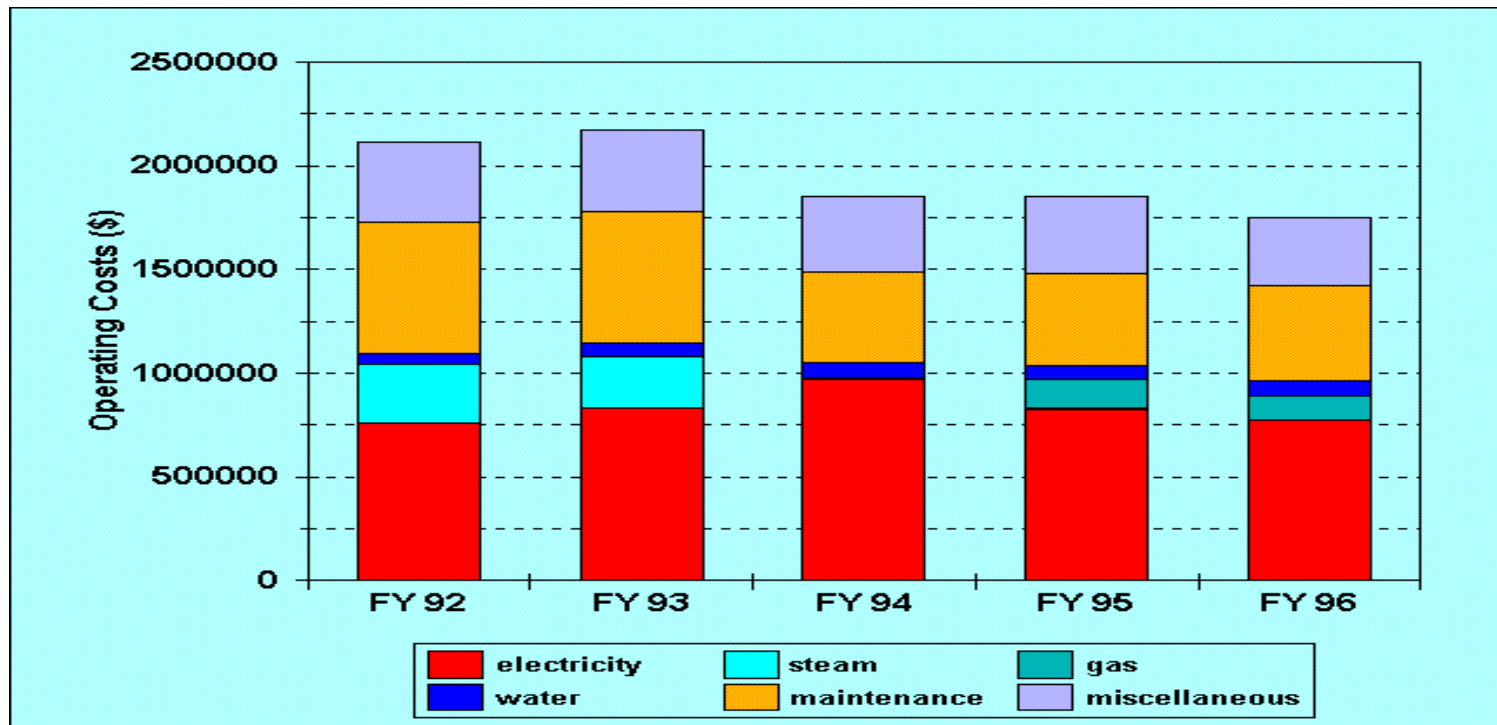
- **Chiller/heater cost**
  - \$565,000 purchase cost paid up front
  - \$472,000 installation costs financed over 3 years
  - \$50,000 rebate from Boston Gas
- **Computer room, water heater, EMS system, hydronic coils financed over 3 years**
- **Lighting improvements funded by Boston Edison Company in 1992**

# Hurley Building Project Timeline



# Hurley Building

## Operating Cost Changes



- Gas replaces steam for cooling
- Maintenance costs reduced



# **Hurley Building Project Results**

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- **Chiller/heaters fit into mechanical room**
- **Utility savings of ~ \$300,000 annually**
- **Maintenance savings of ~ \$140,000 annually**
- **Replacement of steam with natural gas**
- **Improved building comfort from better balancing and EMS system controls**
- **\$420,000 increased operating cost revenues by finding occupancy rate to be 88% not 64%**